

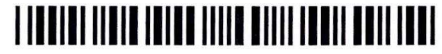


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009391

D350-591-411
Job Sheet 193670



Part No: D350-591-411

Job Qty: 5 pcs

Part Name: AS350/355 Heli-Access-Step - LH, DART Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/18/19

Job Tracking No:

Due Date: 5/13/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-591 REV:I IPP REV:A 18.04.04 NEW ISSUE DD VERF:JFS IPP REV.B 18/08/02 AS PER IIN REV:I
JFS VERF BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		APR 23 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	5 pcs	5/13/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		MAY 10 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S180303



Part: D350-591-411

Job No: 193670

Serial No/Batch: S180303

Revision: I

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 11, FAA STC SH967N1

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	5 pcs	5/13/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS
					QC 4 - 9	46
					QC 4 - 46	9-89 MAY 13 2019
					QC 4 - 68	
130 DC - 1 - B4B	5 pcs	5/13/19	0.00 0.00		DC - 1 - B4B	DAS
					DC - 2 - B4B	21 MAY 13 2019
140 Packaging 3-1 - Stock - B4B	5 pcs	5/13/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS
					Packaging 3 - 2 - B4B	21
					Packaging 3 - 3 - B4B	9-DAS
					Packaging 3 - 4 - B4B	46
					Packaging 3 - 5 - B4B	9-89 MAY 13 2019
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - FG	5 pcs	5/13/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89 MAY 13 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Document Control) Photocopy bluefile & type labels per PPP D350-591-411 CHG001

140 - Identify and pack for shipping as per PPP D350-591-411

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-36A	Bolt	10 Ea (2 ea)	110-Packaging 1 - Pick Kit	5062016
AN310-4	Nut	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5167225
AN4-11A	Bolt	10 Ea (2 ea)	110-Packaging 1 - Pick Kit	5130325
AN4-12	Bolt	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5116813
AN4-14A	Bolt	20 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157440
D2230-1	Mounting Lug	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5129816
D2230-3	Mounting Lug	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5158039
D2690-11	Lanyard Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5106191x1 5174153x4
D2732-030	Rubber Cushion - 3"	20 pcs (4 ea)	110-Packaging 1 - Pick Kit	5141541
D5491-041	Step Assembly 5119025	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5119025 5177633
D5494-041	Front Step Leg Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5178207
D5495-041	Front Skidtube Spacer Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5179891
D5496-1	Connector	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5139603x3 5177033x2
D5651-1	Washer	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5112129
MS20600AD4W4	Rivet	50 Ea (10 ea)	110-Packaging 1 - Pick Kit	5141237-2
MS21042L3	Nut	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	30 Ea (6 ea)	110-Packaging 1 - Pick Kit	5166694
MS24665-151	Cotter Pin	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144955
MS27039-1-07	Screw	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111086
NAS1149D0332J	Washer	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	5135473
NAS1149D0363J	Washer	20 Ea (4 ea)	110-Packaging 1 - Pick Kit	5162884
NAS1149D0463J	Washer	70 Ea (14 ea)	110-Packaging 1 - Pick Kit	5158585

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-36A	10	59	0
	AN310-4	5	109	0
	AN4-11A	10	60	0
	AN4-12	5	33	0
	AN4-14A	20	666	0
	D2230-1	10	96	0
	D2230-3	10	40	0
	D2690-11	5	6	0
	D2732-030	20	144	0
	D5491-041	5	8 <i>perit</i>	0
	D5494-041	5	7	0
	D5495-041	5	6	0
	D5496-1	5	10	0
	D5651-1	10	28	0
	MS20600AD4W4	50	0	0
	MS21042L3	15	3,451	0
	MS21042L4	30	3,759	0
	MS24665-151	5	428	0
	MS27039-1-07	5	109	0
	NAS1149D0332J	15	3,338	0
	NAS1149D0363J	20	1,276	0
	NAS1149D0463J	70	4,512	0

Part Specifications

Specifications could not be found.

Qty -411	Qty -412	Part Number	Description
X		D350-591-411	<i>Heli-Access-Step™</i> , DART Float Compatible – High Skid, LH
	X	D350-591-412	<i>Heli-Access-Step™</i> , DART Float Compatible – High Skid, RH
2	2	D2230-1	MOUNTING LUG
2	2	D2230-3	MOUNTING LUG
1	1	D2690-11	LANYARD
4	4	D2732-030	RUBBER CUSHION
1		D5491-041	STEP ASSEMBLY, LH
	1	D5491-042	STEP ASSEMBLY, RH
1	1	D5496-1	CONNECTOR
1	1	D5494-041	FRONT STEP LEG ASSY
1	1	D5495-041	FRONT SKIDTUBE SPACER
2	2	D5651-1	WASHER
2	2	AN3-36A	BOLT
4	4	AN4-14A	BOLT
1	1	AN4-12	BOLT
2	2	AN4-11A	BOLT
1	1	AN310-4	NUT
10	10	MS20600AD4W4	RIVET
3	3	MS21042L3	NUT
6	6	MS21042L4	NUT
1	1	MS24665-151	COTTER PIN
1	1	MS27039-1-07	SCREW
3	3	NAS1149D0332J	WASHER
4	4	NAS1149D0363J	WASHER
14	14	NAS1149D0463J	WASHER

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Revision: I
Date: 18.05.25

Change Record

PAGE 1 OF 1

Part Number: D350-591-411/-412

Description: HELI-ACCESS STEP, DART FLOAT COMPATIBLE, HIGH SKID, LH/RH

[illegible]